



DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3089	REV. A SHEET 1 OF 3
DATE 02.03.07		TITLE FLOOR	SCALE NTS
A	02.03.07	NEW ISSUE	

RELEASED  
02.03.14 #

D3089-1/-2 FLOOR NOTES:

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) USE MOLD DT8645 FOR D3089-1 FLOOR (TRIM AND DRILL Ø 0.203 PER DT8649/"D3089-A2.DWG").  
USE MOLD DT8646 FOR D3089-2 FLOOR (TRIM AND DRILL Ø 0.203 PER DT8650/"D3089-A3.DWG").
- 3) ROUTER FOAM CORE USING:  
DT8647 FOR D3089-11 FOAM.  
DT8648 FOR D3089-12 FOAM.
- 4) MATERIALS:  
RESIN: EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40  
FIBER: 9oz = 9.7oz 7781 WEAVE "S" CLASS.  
5oz = 5oz PLAIN WEAVE KEVLAR.  
FOAM: 3/8" A500 CORE CELL OR DIVINYCELL OR AIREX OR KLEGECELL R-75.
- 5) CONSTRUCTION:  
101 - GREY SURFACE FINISH PER QSI 006  
102 - 9oz SATIN  
103 - 5oz KEVLAR  
104 - 9oz SATIN  
105 - FOAM  
106 - 9oz SATIN  
107 - 9oz SATIN  
108 - PEEL PLY
- 6) GRID SURFACE ON TOP SIDE.
- 7) NO EXPOSED KEVLAR/ NO KEVLAR IN HOLES.
- 8) ALL DIMENSIONS ARE IN INCHES.

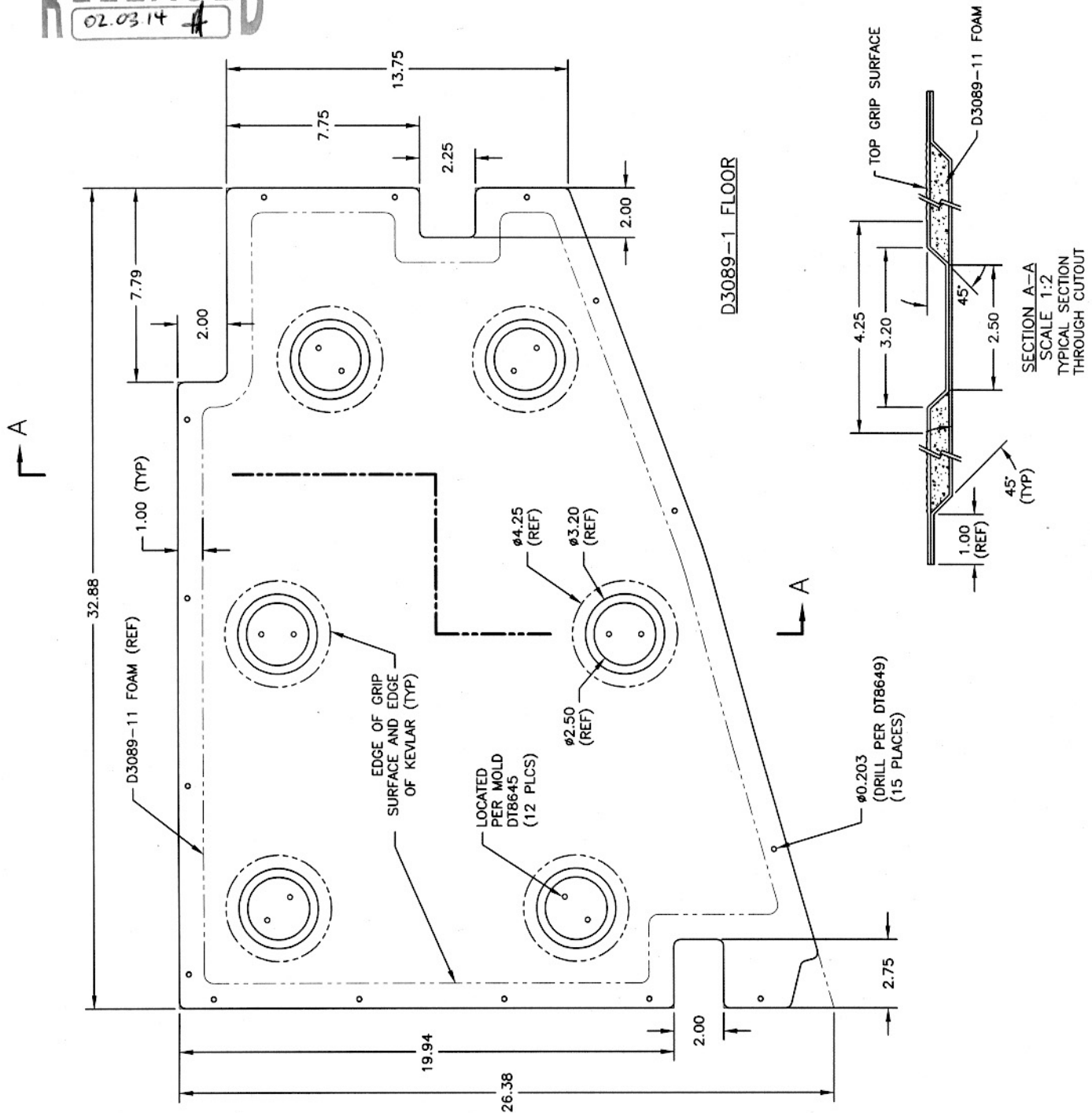
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CHECKED #	APPROVED #	DRAWING NO. D3089	REV. A SHEET 2 OF 3
DATE 02.03.07		TITLE FLOOR	SCALE 1:4

RELEASED  
02.03.14 #



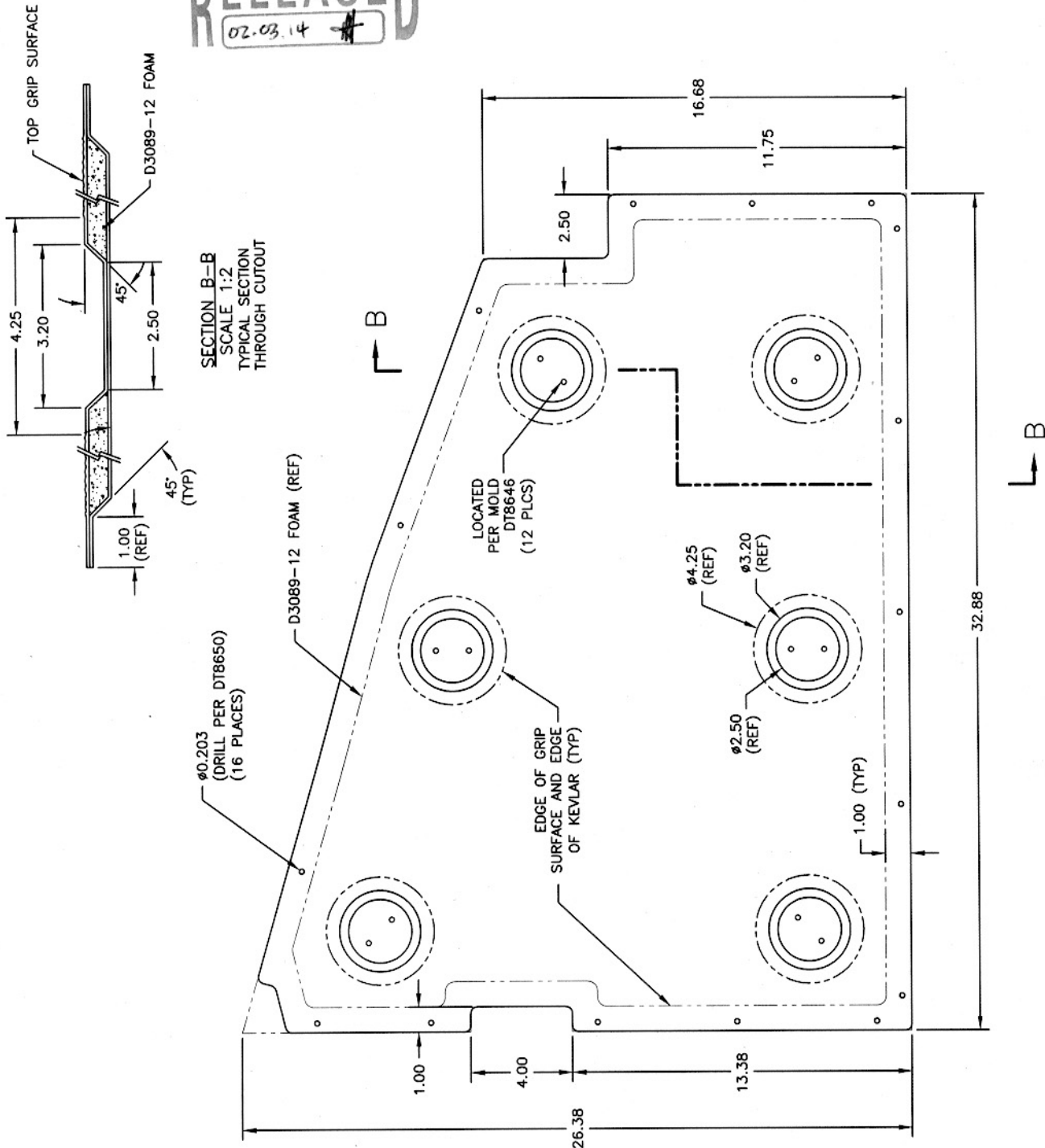
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D3089-2 FLOOR

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